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D412-769-041
Job Sheet 184562



Part No: D412-769-041

Job Qty: 1 ea

Part Name: Aft Facing Seat, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP rev A 08-07-17 new issue DD verified by:EC IPP Rev:B 10.03.23 as per IIN revC DD verified by:EC IPP REV:C 12.07.27 @ CHG002 (ECN12-621) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-1	68-6	68-6	OCT 25 2018
105	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-5	69-5	69-5	OCT 25 2018
110	QC	1 pcs	10/19/18	10/19/18	0.00	0.00	QC4	69-5	69-5	OCT 25 2018
115	DC	1 pcs	10/19/18	10/19/18	0.00	0.00	DC	69-5	69-5	OCT 25 2018
120	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2	69-5	69-5	OCT 25 2018
130	QC21-FG	1 Ea	10/19/18	10/19/18	0.00	0.00	QC21	69-5	69-5	OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-724-041	Head Rest Assembly, Center	1 Ea (1 ea)	90-Start up Operation	5/21448
D412-724-043	Head Rest Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5/16183
D412-769-043	Aft Facing Seat Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5/20543

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-724-041	1	0	0
	D412-724-043	1	1	0
	D412-769-043	1	0	0



Container No: S121546



Part: D412-769-041

Job No: 184562

Serial No/Batch: S121546

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH08-38 Issue 2 FAA-STD SR026821

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id.

Plex 10/11/18 2:54 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								